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flanged stop 55 abuts a bottom portion 58 of the first circuit board 35. With the dot pin 29 in its lowered state, the dot pin 29 abuts a top portion of the solenoid winding 39.

A second embodiment of the present invention is illustrated in FIG. 4. In the second embodiment, electromechanical transducers are used as the actuating members to provide raised or lowered dot pins. More specifically, each electromechanical transducer 59 includes an electromagnet 61 having a permanently magnetized dot pin 63 located above it, and each dot pin 63 is located within an aperture 27 of the braille board reading surface 15. Each electromagnet 61 is rigidly secured to a first circuit board 65 of a cordwood circuit board 67, with the electromagnet 61 thereof having a first lead prong 69 leading to a second circuit board 71 to form an electrical connection therewith and a second lead prong 73 leading to a third circuit board 75 to form an electrical connection therewith. Each dot pin 63 includes a bottom flanged stop 77 to abut a bottom portion of the braille board reading surface 15 when located in a raised state and a top portion of the electromagnet 61 when located in a lowered state. When activated, the electromagnets 61 produces an opposite magnetic polarity to that of the permanently magnetized dot pin 63. For example, as shown in FIG. 4, the permanently magnetized dot pins 63 have a north polarity at the top thereof. When an electromagnet 61 is energized, a south polarity is provided at the top thereof to repel the permanently magnetized dot pin 63 located thereover; otherwise, the dot pin rests atop the electromagnet 61.

The cordwood circuit board 67 has insulating layer 79 located between the first circuit board 65 and the second circuit board 71, as well as insulating layer 81 located between the second circuit board 71 and the third circuit board 75. Cordwood circuit board design having insulating layers between successive circuit boards is known in the art, as illustrated by Beierle, made of record.

The microprocessor 99, as shown in FIG. 5, controls the operation of the braille board 1 for either the first embodiment using solenoids or the second embodiment using electromechanical transducers as the actuators 100 for placing the dot pins in their raised or lowered states. Memory 101 includes the ROM on which the programming instructions are stored to operate the microprocessor 99, and also the RAM which allows the microprocessor to store pages of text in alphanumeric data and translate it into braille character data to control the braille board 1. Petersen discloses a translator for accomplishing this purpose. An algorithm necessary to control the various circuit connectors by the microprocessor 99 in order to provide the braille text to the user on the braille board 1 is easily rendered by the above disclosure.

The microprocessor 99 controls the various actuators 100 through the use chip controller 103. Chip controller 103 in turn controls a plurality of solid state switches within a chip. For example, a chip 1 controls the top most actuators 100 of the first set of twenty braille cell locations 23 of the first row of braille cell locations 21. A chip 2 controls the top most actuators 100 of the second set of braille cell locations 23 of the first row of braille cell locations 21. The next set of twenty actuators 100 directly below those controlled by chip 1 would be controlled by a chip 3 (not show). The set of twenty actuators below those controlled by chip 2 would be controlled by chip 4 (not shown). The system contains 150 chip circuits of solid state switches for providing power to the individual actuators through the second leads or lead prongs thereof connected to the third circuit boards as stated above. The chip controller 103 contains other leads 0 for controlling the odd chips 3, 5, 7, through 149. The leads E

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are connected to the even chips 4, 6, 8, through 150.

Each braille cell (e.g., location 23) may be a modular unit 105 as illustrated in FIG. 6 for the use of solenoids 33 as the actuators 100 as used in the first embodiment, or a modular unit 107 as illustrated in FIG. 7 for the use of electromechanical transducers as the actuators 100 as used in the second embodiment. Alternatively, the modular design may be a whole row of cells, i.e., 25 cells on one chip. For all of the modular unit designs discussed above, each modular unit would be connectable to a cordwood circuit board. Any number of cordwood circuit boards could be used in order to reduce the number of traces required on each circuit board.

FIG. 8 illustrates a cross-sectional view of an electromechanical transducer 59 as illustrated in FIG. 7. As stated above, by using a sufficient number of coil turns and by using permanently magnetized dot pins 63. As shown in FIG. 8, the electromagnet 61 contains an electromagnet coil 105 wrapped around a cast steel core 107. For a core diameter  $d$  of 0.057" and length  $l$  of 0.25", where the coil wire has a diameter of 0.003" and the factor of the number of turns times the coil length,  $NL$ , is equal to 0.569, a graph as shown in FIG. 9, indicating the amount of force in grams given a predetermined amount of current passing through the electromagnet coil, can be mathematically derived from the governing formulas relating the electromagnetic force exerted by an electromagnet having the characteristics set forth above.

As shown in FIG. 1, a control knob 109 may be provided on the braille board 1 so as to allow a user to vary the amount of upward force exerted on the dot pin. For example, if the control knob 109 were turned so as to allow 10 milliamps to pass through each activated electromagnetic coil 105, an upward force of 5.0 grams would be applied on the dot pin thereof. The control knob 109 allows the user to adjust the upward force exerted on the dot pins so as to adjust the proper upward force on the pins as the user would prefer when "reading" the braille text. With regard to the first embodiment, by varying the amount of current passing through a solenoid 33, the upward force exerted on the dot pin may be varied in much the same way as in the second embodiment, i.e., by increasing the current passing through a coil, the upward force exerted on the dot pin is also increased. In the preferred embodiment, the control knob 109 could be used to adjust a potentiometer between the chip controller and power supply.

It is to be understood that the present invention is not limited to the embodiments described above, but encompasses any and all embodiments within the scope of the following claims.

I claim:

1. A braille board display device comprising:

data input means for accessing alpha-numeric information from an outside source;

data conversion means for translating said alpha-numeric information into at least one page of braille text, each of said at least one page of braille text containing one-thousand braille cell locations configured into forty columns of cells across and twenty-five lines of cells down, each of said cells having a plurality of dot pin locations to represent one alpha-numeric character, said data conversion means utilizing the maximum number of cells per line in accordance with the last word which will fit on that line; and means for displaying said at least one page of braille text;

said means for displaying includes a braille board reading surface portion having a plurality of apertures there-